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## Final Report

### PEARL: An Improved Tactile Graphics Production System

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1984

American Printing House for the Blind  
Louisville, Kentucky



### Purpose

The objective of this project was to improve the quality of paper tactile graphic displays produced in APH's stereograph department by developing a new system for embossing the metal masters. Previously, APH personnel embossed images in zinc and iron plates by hammering them into the metal with an assortment of stake and die sets. Only one linear symbol, a thin solid line of low elevation and poor tactile quality, could be made semiautomatically, by using a tooling device which resembled a sewing machine in its operation. All other lines had to be produced in a piecemeal fashion with the stake and die sets. As it was stated in the Guidelines for Mathematical Diagrams (1980): "There is a pressing need for engineering research to create new methods and tools which will increase the variety of lines and symbols that can be produced using metal plates" (p. iv).

In comparison to our previous method of slate embossing, the new system is superior in terms of the quantity (displays embossed per unit time) quality (tactual clarity), versatility (symbol variety), and consistency of its output. In general, the new device reduces the variability in symbol height which previously resulted from moment to moment fluctuations in hammering force. It permits the employment of different levels of relief for the point, line, and areal symbols, a design variable which Nolan and Morris (1971) identified as a potent one in improving the readability of graphic displays. Moreover, it reduces operator arm and hand fatigue caused by hammering, thereby



allowing the operator to make more efficient use of his/her work periods. It is also likely that the training of new personnel will be facilitated by the new system by eliminating the learning of the rather complex perceptual-motor skills necessitated by the previous method of plate embossing. It takes a considerable amount of time and effort to improve the speed and accuracy of these skills. In terms of environmental factors, the new device is much quieter than the old system, which produced a noise level that disturbed and annoyed other workers in the area. Finally, because it is more versatile and controllable in its results, the new system will have benefits for future research endeavors in the area of tactile graphic displays.



Specifications for Plate Embossing Apparatus  
for Raised Lines (PEARL)

The following are the specifications that were used in the design and development of the new embossing system:

I. Point symbols

- A. Should be capable of producing, at a minimum, the 1971 Nolan and Morris set of discriminable paper point symbols.
- B. Symbol elevation in paper should equal or exceed .025 inch for any given point symbol.

II. Linear symbols

- A. Should be capable of producing both continuous and interrupted lines.
  1. Should be capable of producing several dotted lines, each differing in the magnitude of its interdot interval.
  2. The spacing of dots within any given interrupted line should be constant.
- B. Symbol elevation in paper should be approximately .020" for any given linear symbol.
- C. Should be capable of producing curved lines (continuous and interrupted).

III. Areal symbols

- A. Should be capable of producing several discriminable areal patterns, both raised and incised.



B. Symbol elevation in paper should be approximately .010" - .015" for any given areal pattern (this includes background grids composed of either solid or dotted lines).

#### IV. Equipment design

##### A. Embossing mechanism

1. Insertion and release of interchangeable heads (dies and stakes) should be simple and fast.
2. Heads should be arranged and labeled in an organized fashion in an area easily accessible to operator.
3. The plate transport mechanism should move the plate reliably and be easily and quickly adjustable (for different plate movement distances).
4. Base of embossing stake (  ) should be flush with work surface.

##### B. Work surface

1. Major part of surface area should be continuous (no breaks) to prevent plate hangups.
2. Surface should be smooth and composed of a hard metal to prevent plate hangups and to permit erasure of mistakes (with hammer impacts).
3. Surface should have a low reflectance to reduce glare.
4. Surface should be well lighted, especially at the immediate work area (embossing head).
5. Work surface must have enough clearance to allow 360° rotation of atlas plates (22" x 16").



## V. Miscellaneous

- A. Foot controls for raising the foot of the plate transport mechanism and for operating the embossing mechanism must be provided to free the hands for plate manipulations.
- B. Operating noise should be considerably reduced from previous levels (93 dB<sub>A</sub> at ears of operator, 83 dB<sub>A</sub> at 12', 81 dB<sub>A</sub> at 19').

In actuality, two machines were designed to carry out all of the functions needed by the embossing system. A primary embossing machine produces the linear symbols and most of the areal patterns (see Figure 1). A companion machine produces all of the point symbols and one of the areal patterns. This latter machine contains a bank of 20 easily selectable punch and die sets (see Figure 2).



### Symbols Legibility

The primary objective of this study was to identify legible sets of point, linear, and areal symbols from a pool of prototype symbols that were designed for use with PEARL. This pool consisted of 19 point symbols, 16 linear symbols, and 14 areal symbols. Their structural characteristics were based on information from previous studies of tactile symbology and critical parameters of legibility, and on the capabilities and limitations of the new plate embossing system. The greatest differences between these new sets of symbols and previous ones are their generally higher level of relief (especially for the linear symbols), a greater variety of symbol types, and a significant improvement in their sharpness or clarity.

In contrast to previous studies, this one incorporated an incised parameter in symbol design. An incised linear symbol was included in the test set of lines, since Barth (1984) found it had a facilitative effect on graph-reading performance when used for the background grid. In addition, several areal patterns were tested in an incised form. In comparing raised with incised areal patterns, Barth (1983) found that raised patterns increased line-tracking time by 44%, line departure errors by 158%, point location time by 34%, and point location errors by 160%. Their addition to the test pool increased the size of the resulting set of legible areal patterns.

The legibility of the symbol sets was evaluated by the matching procedure used in the Tactile Graphics Kit study. Because of the rather large pool of symbols, it was not practically feasible to use



a pair comparison technique. The number of trials needed would have been prohibitive. A matching technique (examine a symbol and find it among the entire set) requires a minimum number of trials and, furthermore, is similar to the task actually performed when using a key in a tactile display. The one shortcoming of this method is that a rather large number of symbols must be sifted through on each trial (in the case of point symbols: 19). For younger students, attention span could be a problem here. Consequently, only older students (minimum grade level: 7) were used in this study. This is not expected to reduce the generalizability of the results, since previous studies on symbol discriminability (Nolan & Morris, 1971; Barth 1982) have found no effects attributable to grade level.

Contained within the symbol sets were several symbols which have the capability of conveying spatial direction. In the point symbol set, there was a staircase and an arrowhead. In the linear symbol set, there was a directional line composed of a string of arrowheads and composed of a string of V's. All of these symbols were tested in various orientations to determine the usefulness of their directional characteristics.

Finally, a preliminary evaluation was made of the interference of areal patterns on line perceptibility. Of necessity, some of the structural characteristics of lines and areal patterns are similar (for example, the use of solid and dotted lines in both). This may cause interference between particular lines and areal patterns,



although, even in the worst cases, the 2 to 1 elevation difference might be expected to overcome this problem. The best way to examine it would be to test each type of line combined with each type of areal pattern. Once again, the number of displays and trials needed to accomplish this would have been prohibitive for this study. Instead, the two most frequently used lines (thin dotted, thin solid) were tested in combination with the 10 raised areal patterns. This gave some idea of what interference could be expected from particular areal patterns for one of the most important line parameters: continuous--interrupted. The information obtained may even be generalizable (albeit tentatively) to other line types.

In order to evaluate the feasibility of this study (especially the legibility matching tasks), five students in grades 7-12 from the Kentucky School for the Blind served as pilot subjects. No problems were encountered during pilot testing.

#### Method

#### Subjects

Forty-two students in grades 7-12 (grade placement or reading level) participated in this study. All of these students used braille as their primary mode of reading for a minimum of 3 years, were enrolled in a regular academic program, and had no debilitating physical handicaps other than impaired vision. Half were male; half female. Mean grade level of the students was 9.7 ( $SD=1.7$ ). Mean age was 16.2 years ( $SD=2.1$ ), with a range from 13 to 20 years.



### Stimuli

Symbol sets. Three sets of symbols, consisting of 14 areal patterns, 16 lines, and 19 points comprised the test stimuli (In actuality, the point symbol set consisted of 21 stimuli, since two additional orientations of the arrow symbol were also included). All stimuli embossed in zinc plates using PEARL and subsequently reproduced in a paper medium (.006 inch in thickness). Each set of symbols was arranged on a separate display, 11 inch wide by 11 1/2 inch high.

The 14 areal patterns (4 of which were incised) were reproduced as 1 1/2 inch square patches, arranged in a format of 4 rows and 4 columns. Vertical and horizontal spacing between patterns was 3/4 inch. In order to control for position effects, 14 random arrangements of the areal symbols were generated, resulting in the construction of 14 test displays.

The 16 linear symbols were reproduced in lengths of 2 inch, arranged in a format of 8 rows and 2 columns. Vertical spacing between lines was 1 inch; horizontal spacing was 3 inch. Sixteen test displays were constructed, each containing a unique random arrangement of the 16 lines.

The 21 point symbols were arranged in a format of 3 rows and 7 columns, with a horizontal spacing of 1 inch between symbols and a vertical spacing of 1 1/4 inch. Twenty-one test displays, each with a different (and random) arrangement of symbols, were constructed.

In addition to these displays, which contained an entire symbol set, a single-symbol display was constructed for each of the point,



linear, and areal symbols. Each of these displays was approximately 4 1/2 inch wide and 2 1/2 inch high, with the symbol centered within it. See Tables 1-3 and Figures 3-5 for the specifications of the symbols evaluated in the legibility study.

Directional lines. Displays were constructed for testing the perceptibility of these lines' directionality. The lines used were (1) composed of a string of v's and (2) composed of a string of the arrow point symbol. Six spatial orientations of the directional lines were represented on the display: vertical--up; vertical--down; horizontal--right; horizontal--left; circular--clockwise; circular--counterclockwise. All line segments were 2 inch in length; all circles were 2 inch in diameter.

Staircase symbol. A special point symbol was designed to represent a staircase. It consisted of two parallel, dash-like solid lines, one of which is thinner and lower in elevation than the other. In order to test the perceptibility of this symbol's orientation, a display was constructed which contained four different orientations of the staircase symbol: left, right, up, down.

Arrow-symbol. In order to test the perceptibility of this symbol's orientation, a display was constructed which contained four different orientations of the arrow: left, right, up, down.

Raised-Areal-embedded lines. Two groupings of 6 displays (11 X 11 1/2 inch) were constructed, each display containing 5 areal patterns (3 sets of the 10 raised areal symbols) were 2 1/2 inch square. There was no spacing between the patterns. The 10 patterns



of one set had a one inch vertical line embedded in their centers.

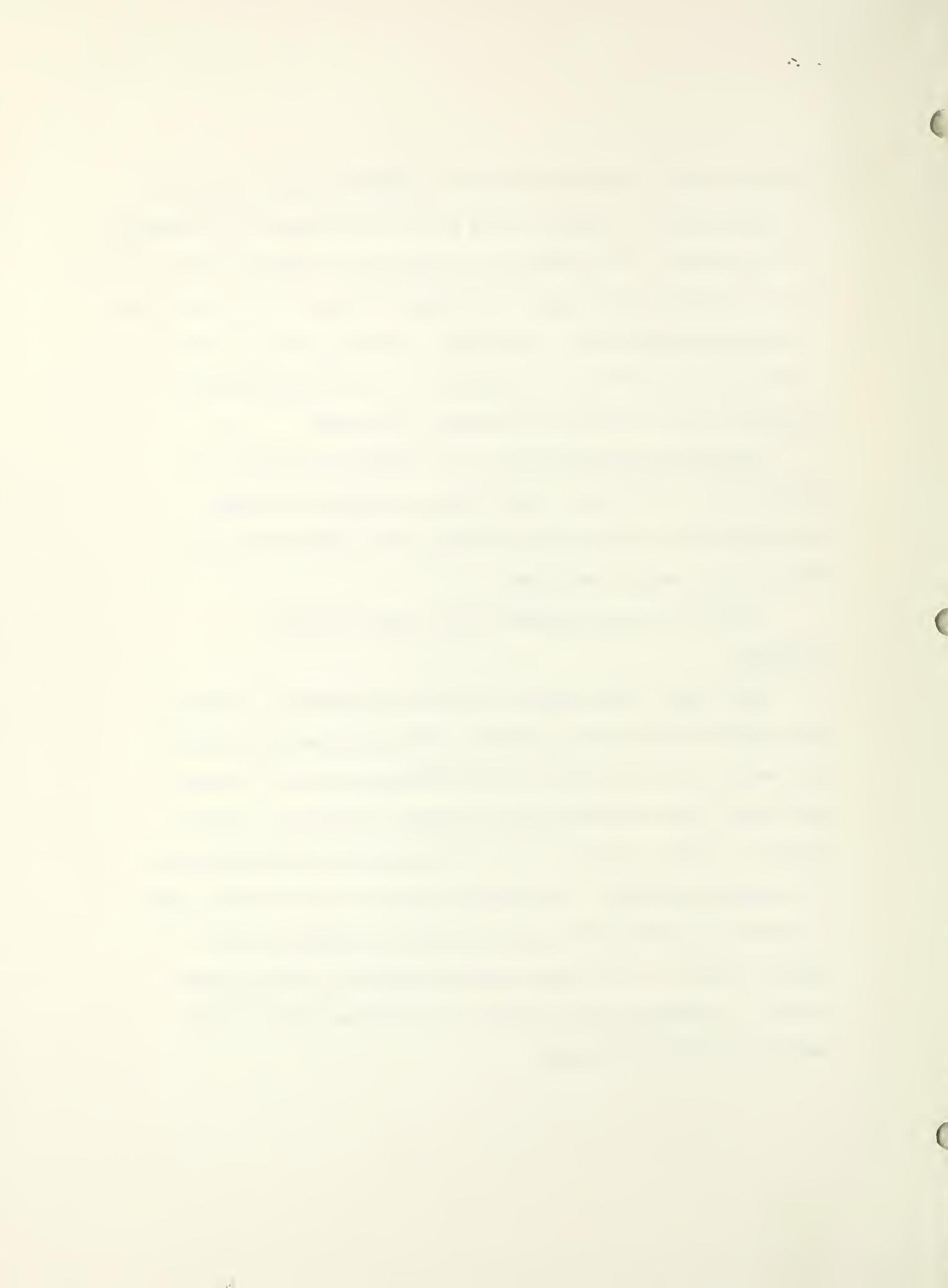
The 10 patterns of a second set had a one inch horizontal line embedded in their centers. The remaining set contained no embedded lines. In one of the display groupings, the embedded line was a thin dotted line (.024 inch in elevation). In the other, it was a thin solid line (.020 inch in elevation). The positions of the 30 patches in the displays of both groupings were randomly determined.

Incised-areal-embedded lines. Two additional groupings of 6 displays were constructed. These displays exhibited the same characteristics as those described above, with the exception that incised areal patterns were used.

See Figure 6 for an example of this type of display.

#### Procedure

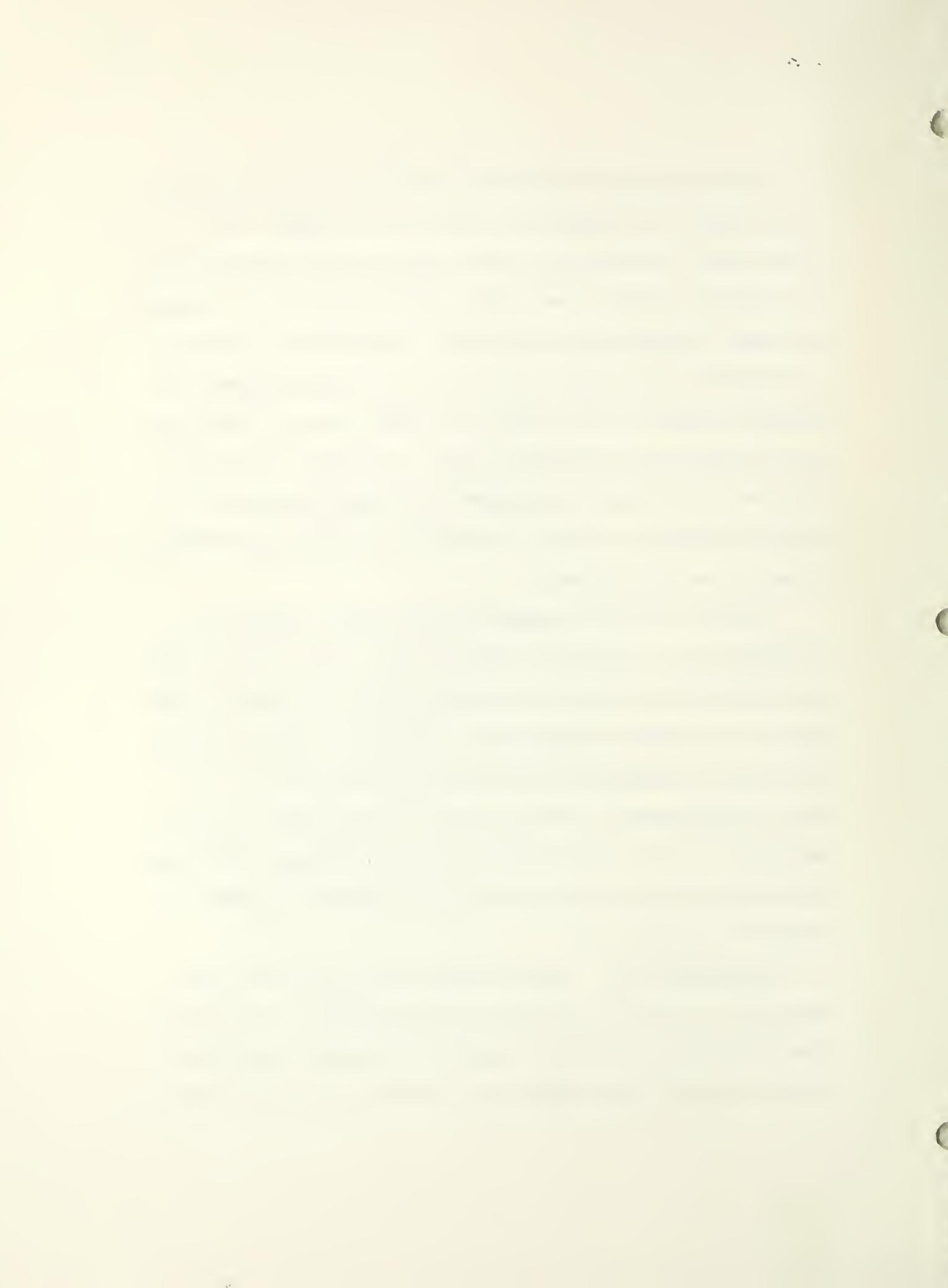
Symbol sets. Each subject was tested individually. Basically the subject's tasks were to examine a particular symbol (located in the center of the 4 1/2 X 2 1/2 inch display) and then to identify that symbol among the entire set of symbols in that class (point, linear, or areal) on the 11 X 11 1/2 inch display (hereafter called the comparison display). This matching task is similar to that which is typically performed when a key is used in conjunction with a tactile graphic. In all, each subject performed 51 discrimination trials: 16 involving linear symbols, 14 involving areal patterns, and 21 involving point symbols.



At the beginning of the session, each subject was instructed as to the nature of the study and the tasks to be performed. The single-symbol test display was always located to the subject's left, the comparison display to the right. Both were placed on a clipboard to prevent slippage during examination. The subject was instructed to examine the test symbol on the left, then to examine each of the comparison symbols on the display on the right, only then identifying which one felt most like the test symbol. If an incorrect response was given, that response was recorded, and the subject was told to continue the search as above. No time limit was imposed and knowledge of results was not provided.

Testing of one set of symbols (point, linear, or areal) was completed before presentation of the next set. Each set was preceded by two familiarization trials involving symbols not included in that test set. The order of presentation of the point, linear, and areal symbol sets was completely counterbalanced across subjects. The order of presentation of individual and comparison displays within a particular set were randomly determined for each subject. All random orderings of stimuli were generated by the "Randomize" program written for the Apple IIe.

Directional lines. Further testing of the directional lines immediately followed the testing of symbol legibility. To assure the directional quality of PEARL's version of the symbols, each subject performed several tasks involving the identification of line direction.



A sample line was first presented for inspection, accompanied by brief instructions on its directional characteristics (Schiff found that some instruction on the use of this type of symbol was necessary). A second sample line was then presented and the subject was asked to move his/her finger in the direction indicated by the line. Twelve test trials (6 for each directional line) immediately followed the familiarization tasks. These trials consisted of 6 different spatial orientations of the directional lines: vertical--up; vertical--down; horizontal--right; horizontal--left; circular--clockwise; circular--counterclockwise. The order of presentation of the 2 test sets and the 6 displays within each set were randomly determined for each subject. Knowledge of results was not provided.

Staircase and arrow symbols. The purpose of this task was to ascertain whether or not the subjects could correctly identify the orientation of the staircase symbol and the arrow symbol. Testing of each symbol was done as follows: After an explanation of what the symbol represented two familiarization trials were given. The subject was asked: "If you walked up this stairway (followed this arrow) would you be going to the right, to the left, away from your body, or towards your body?" Four test trials then ensued. These trials consisted of four different symbol orientations: vertical--up; vertical--down; horizontal--right; horizontal--left. Order of display presentation was randomly determined. Knowledge of results was not provided.



Areal-embedded lines. This task involved the location of line segments embedded in areal patterns. A line segment different from those involved in testing was employed for purposes of familiarization. The subject then attempted to locate the embedded line segments on the training display. A second practice trial then followed, using the training display rotated 180°.

Two groupings of 12 test trials were then given. The order of presentation of the two test sets within each grouping (solid line segment, dotted line segment) as well as the order of the two groupings themselves (incised areal patterns, raised areal patterns) were completely counterbalanced between subjects. Subjects indicated the location of a line segment by tapping it with a finger and saying "here." No time limits were imposed and knowledge of results were not given.

For all of the experimental tasks discussed above, a fresh set of paper displays were used by each subject.



TABLE 1  
Point Symbols Used in Legibility Study

Symbol	<u>Elevation</u>
□	.025"
◇	.026
▽	.026
○	.027
○	.028
●	.033
●	.027
●●	.028
○○	.025
-	.025
( )	.027
-■	.018-.030
X	.030
Λ	.027
T	.029
U	.027
S	.027
Z	.027
↑	.028
↓	.028
←	.028



TABLE 2  
Linear Symbols Used in Legibility Study

<u>Symbol Elevation</u>	<u>Punch &amp; Die Number</u>	<u>Plate Transport Setting</u>
••••	.023	16
••••	.023	16
.....	.018	18
.....	.010	16 <sup>2</sup>
•••••	.022	14 <sup>3</sup>
•••••	.022	14 <sup>3</sup>
::::::	.021	17
----	.019	11
----	.017	19
----	.019	13 <sup>4</sup>
---	.021	11
	.020	20
	.020	20
>>>	.028	point
>>>	.027	point
i —	.012	11 <sup>2</sup>
		8 (incised)
		8 (1/4" dash, 1/8" space)
		22
		35
		20
		20
		29
		39
		24
		8
		8
		8
		--
		--



TABLE 3  
Areal Symbols Used in Legibility Study

Symbol Elevation	Punch & Die Number	Plate Transport Setting	Other
.....	.007	16 <sup>2</sup>	18 lines close as possible
... ..	.007	16 <sup>2</sup>	28 line spacing also at 28
••••	.008	14	28 lines close as possible
•••	.009	14	38 line spacing also at 38
OO	.007	point	-- lines close as possible
	.012	12 <sup>2</sup>	8 lines close as possible
	.012	12 <sup>2</sup>	8 1/4" spacing betw/ lines
	.010	13	8 lines close as possible
	.008	13	8 5/16" spacing betw/ lines
#	.012	12 <sup>2</sup>	8 1/4" grid
i ..	.007	16 <sup>2</sup>	18 lines close as possible
i ••	.008	14	28 lines close as possible
i	.012	11 <sup>2</sup>	8 lines close as possible
i #	.012	11 <sup>2</sup>	8 1/4" grid



FIGURE 1. PEARL - Primary embossing machine.

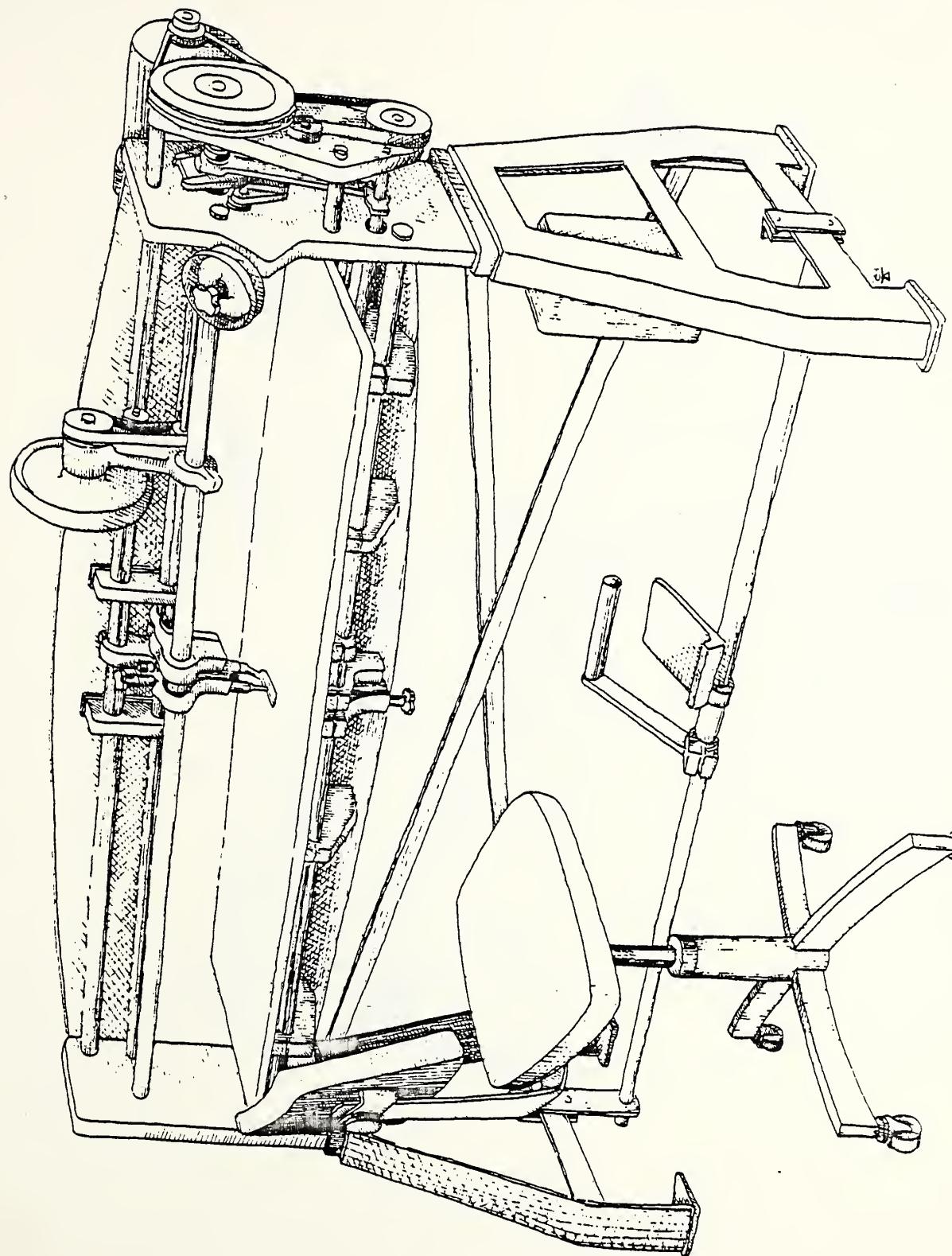
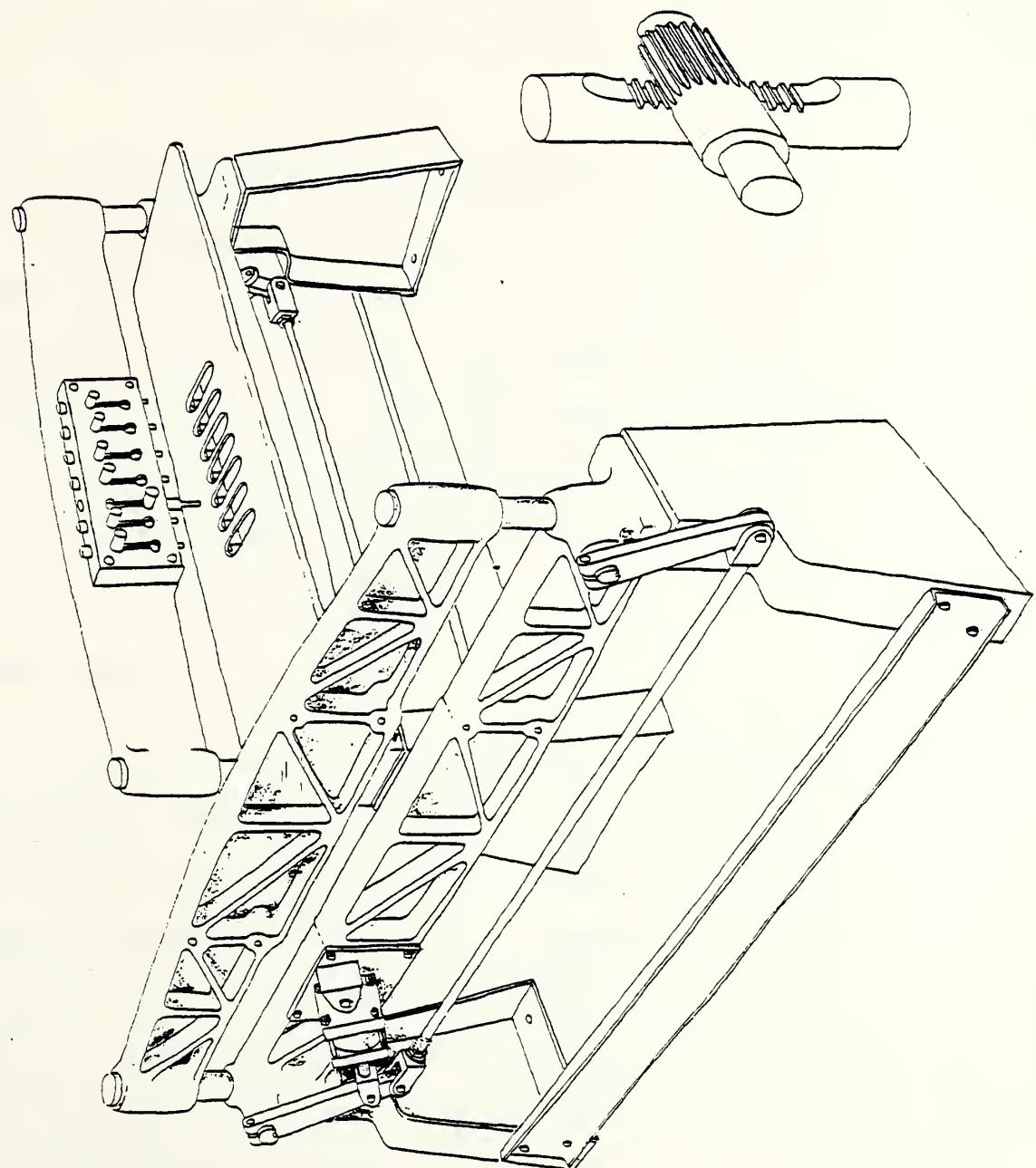
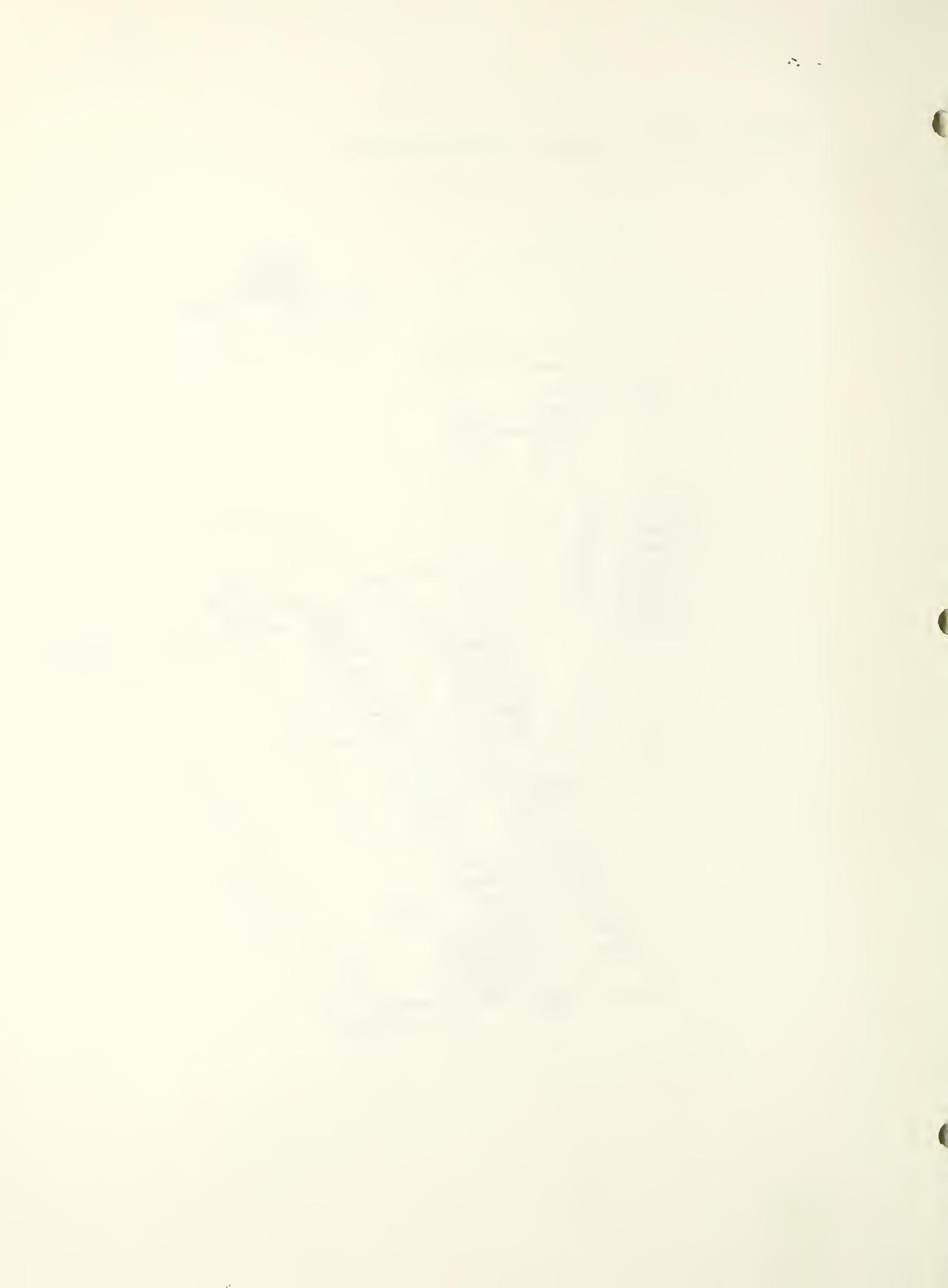




FIGURE 2. PEARL - companion embossing machine.





Appendix A  
Instructions  
(Legibility Testing - P E A R L)

Symbol Sets

"I'm from the American Printing House for the Blind in Louisville, Kentucky. As you probably know, we make most of your braille books. I have come to your school to ask some of you who read braille to help me with an experiment. I have with me a number of different patterns that will soon be used to make maps, graphs, and drawings, which you can feel with your fingertips. But, before they can be used, we have to know whether you can tell them apart. That is why I am here. Would you like to participate?"

Record name, grade level, age, and sex.

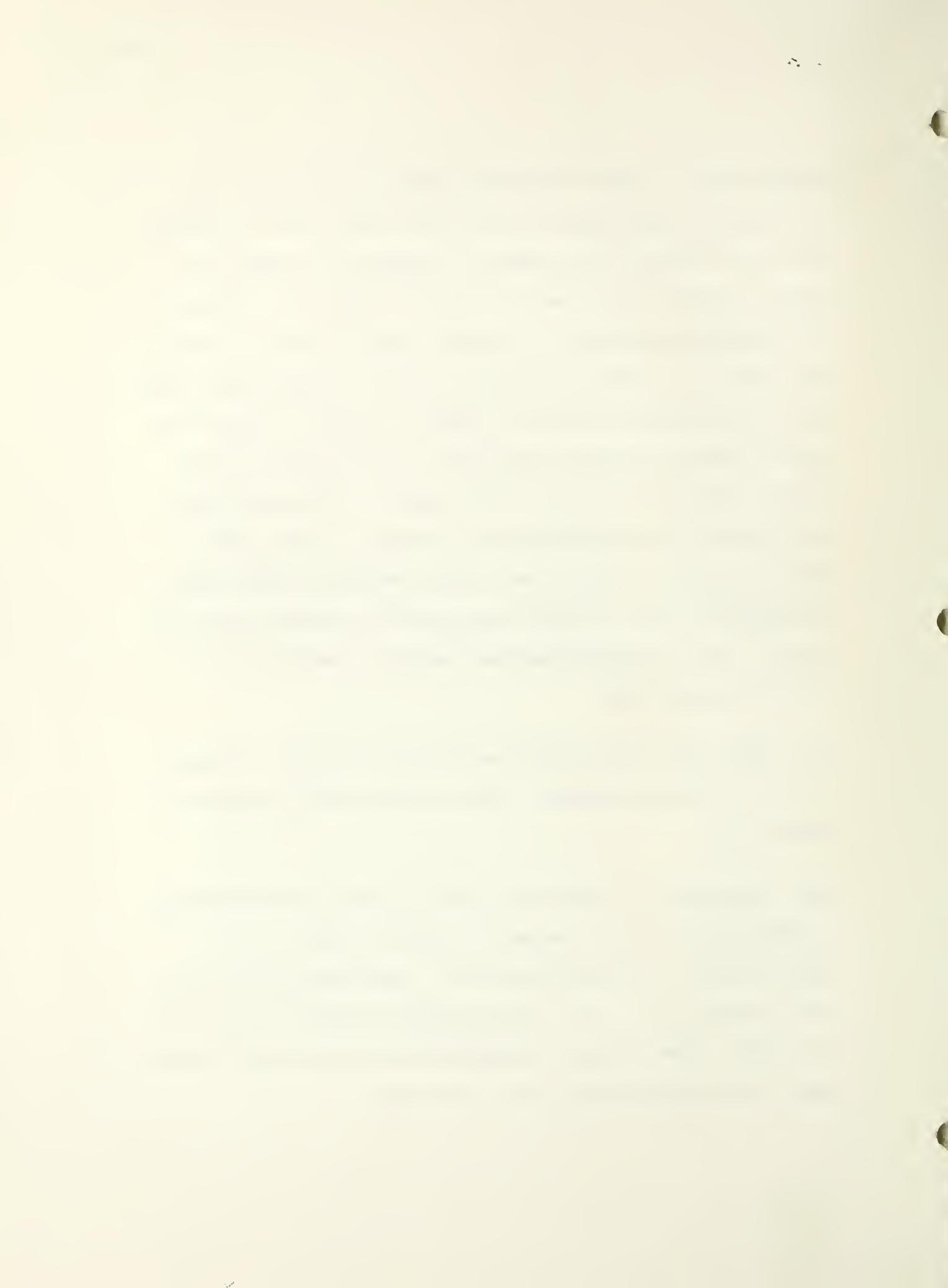
"(Name), I want you to help me with this experiment. On your left I have a line (shape, pattern) that I want you to feel. Examine it closely so that you know exactly what it feels like. Then examine each of the lines (shapes, patterns) on your right and then find the one or ones that feel just like the one on the left. When you think you have found a match, examine the one on the left again to make sure you have made the right choice. Then go on and see if there are any other matches. Here is a sample."



Present Sample A. Guide the subject's hand to the display on the left and then to the display on the right. Guide his/her fingertips over each of the 16, 14, 21 symbols, pointing out the number and display positions of the symbols contained in that set. Reiterate the experimental procedure: (1) Examine symbol on left, (2) Examine each symbol on the right, (3) Go back and find a correct match, making one last confirming check with the symbol on the left. Be sure the subject effectively examines the symbols on both displays and gets himself oriented to the task. Present Sample B. Alternate Samples A and B until both have been correctly executed. If the subject cannot comprehend the task (give a correct response for both Sample A and Sample B after 4 tries), discontinue and discretely excuse the subject. When both samples have been correctly identified, ask "Do you have any questions?"

"All right, if you have no other questions, we'll start: There are 16, 14, 21 of these altogether. After each one we'll go right on to the next one."

After completion of a given set of symbols, proceed with the next set by presenting the appropriate sample displays for that set in a fashion similar to that described above. Then proceed with the test trials for that set. Do not give knowledge of results for any set of test trials. When the tasks associated with the three sets of tactile symbols have been completed, say to the student:



### Directional Lines

"Now I want you to do something a little different. Place your finger on this line (direct finger placement) and examine it in both directions. When you move your finger in one direction, does it feel different than when you move your finger in the other direction? Can you tell which way the line is pointing?"

If incorrect, have student re-examine the line and give feedback as to the correct response. Then have the student examine the next sample line, again giving feedback. Proceed with the 12 trial runs, omitting knowledge of results. Then say:

### Staircase and Arrow Symbols

"Here is another task I want you to perform. Feel the shape I'm placing your finger on. You have felt this shape several times today. This time, try to think of it as a stairway made up of two steps, one higher than the other. Can you feel the two steps? (If necessary, give instruction). If you walked up this stairway, would you be going to the right, to the left, away from your body, or towards your body? (If necessary, give additional instruction). Now examine this second sample. Which way do the stairs go?" (Give feedback).

Proceed with the four test trials, omitting knowledge of results.

"Now feel this shape. It is an arrow. Which way is it pointing? (If necessary, give instruction). Here is another arrow. Which way is it pointing?" (Give feedback).



### Areal-embedded Lines

Place training displays in the front of student.

"Feel the line that is in front of you. (Have student examine it vertically and horizontally). You are going to search a drawing and find as many of these lines as you can. Here is the drawing. (Have student briefly scan it for overall size and pattern placement).

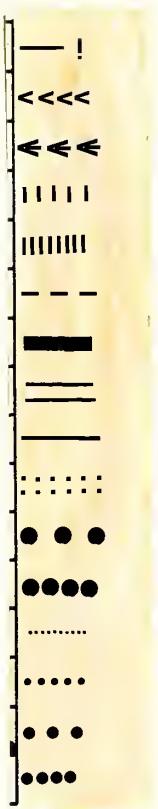
When you locate a line, tap one of your fingers on it and say 'Here.' Go as quickly as you can without missing any of the lines." (Rotate display 180° and have student scan again; give feedback).

Place first test display in front of student. Have him examine the line that is to be located (either dotted or solid).

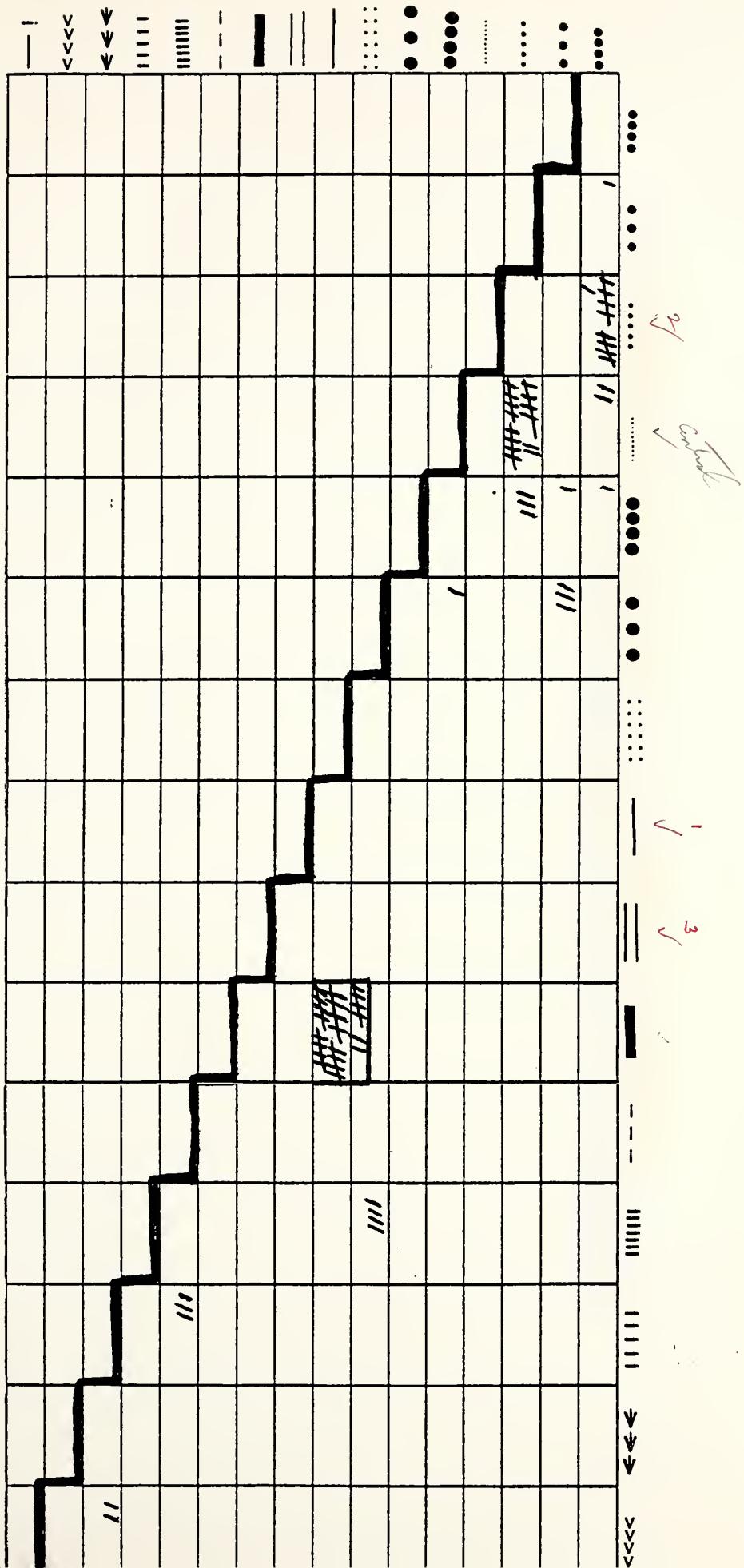
"Here is another drawing. (Have student briefly scan it). I want you to find as many lines as you can. Go as quickly as you can without missing any of the lines." (Proceed with remaining test displays of that set and then go on to the displays in the second set, repeating the above procedure).

Repeat above procedure for second grouping of displays (either incised or raised areal patterns).

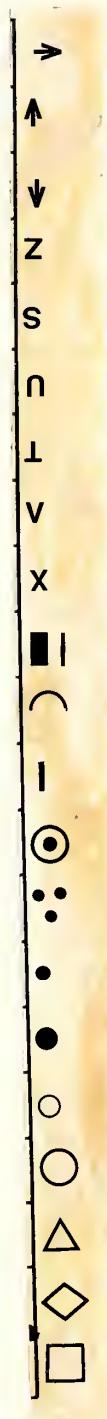














## TOTAL TIME

NAME	DIR. LINE: PREFERENCE	TOTAL TIME			
		RAISED AREAL LINE	RAISED DOTTED LINE	RAISED SOLID LINE	RAISED AREAL LINE

Mike J	A	71	77	43	44
Mike L	V	45	57	22	32
Carol L	N	41	47	35	34
Lorrie	N	57	62	28	30
Mike P	V	36	45	20	34
Donaita	V	58	89	19	38
Denny A	N	39	50	26	32
Theresa	A	33	34	18	19
Monty S	N	34	56	17	16
Tona S	N	30	69	22	24
Michelle	N	27	47	19	21
Stacy T	V	39	121	24	23
Michele	N	47	47	45	28
Jeff C	V	37	53	32	48
Sarah	N	41	59	33	28
Jan Rob	N	49	59	40	52
Lilian	N	39	40	33	43
Kevin S	N	68	86	26	31
Brad M	N	33	47	21	29
Tony N	N	50	93	44	58
David S	V	40	60	25	34
Tim Eg	N	53	71	29	40
Andrew	A	54	66	41	58
Jerry K	N	49	88	34	47
Rose S	V	45	47	34	40
David R	V	45	80	43	39
Tony S	V	24	31	17	26

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NAME	GRADE	AGE	SEX	ERRORS				ERRORS				ERRORS				ERRORS				TOTAL TIME									
				STAIRCASE SYMBOL				ARROW SYMBOL				DIRECTIONAL LINE: ARROW				DIRECTIONAL LINE: "V"				DIR. LINE PREFERENCE				RAISED AREA LINE	RAISED AREA LINE	RAISED AREA LINE	RAISED AREA LINE		
				R	L	U	D	R	L	U	D	L	R	U	D	C	CC	L	R	U	D	C	CC	DIR. LINE PREFERENCE	RAISED AREA LINE	RAISED AREA LINE	RAISED AREA LINE		
Sandra Williams	11	17	F	✓	✓				✓															A	25	40	20	21	
Brent Russert	11	19	M																						A	44	62	29	44
Steven Giggar	10	17	M																						N	33	46	19	24
Susie Bowers	12	20	F																						N	45	52	28	36
Richard Schubert	9	15	M																						A	46	51	48	47
Mike Hammond	9	15	M																						A	27	34	19	21
Sandra Love	11	17	F																						A	30	32	19	21
Joe Lanier	11	17	M																						N	13	23	12	13
Kathy Readus	12	17	F																						V	27	42	24	25
Chris Bonebreke	12	19	F																						N	31	42	23	27
Kim Phipps	7	13	F																						N	26	45	17	24
Dawn Petty	11	16	F	✓		✓			✓				✓		✓		✓		✓		✓			V	44	64	20	30	
Melody Osbourne	10	17	F																						V	36	64	36	29
Regina Smith	9	17	F																						N	34	40	20	23
Robert Bernier	10	19	M																						N	59	106	22	37

$$\bar{X} = 9.7 \quad \bar{X} = 16.2$$

$$SD = 1.7 \quad SD = 2.1$$

$$21 M$$

$$21 F$$



Recorded from  
MASTER

PEARL LEGIBILITY STUDY  
(Data Sheets)

NAME: \_\_\_\_\_

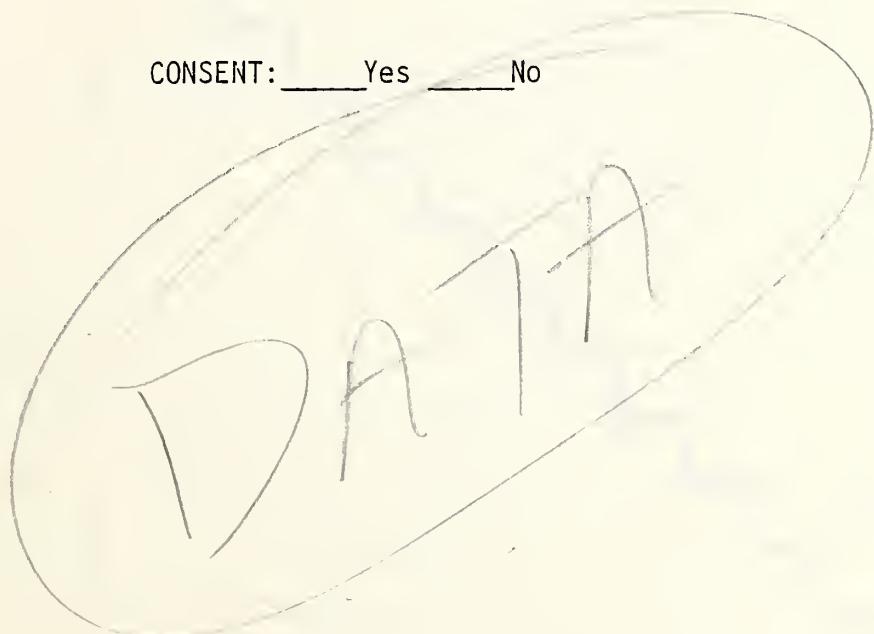
GRADE LEVEL: \_\_\_\_\_

SCHOOL: \_\_\_\_\_

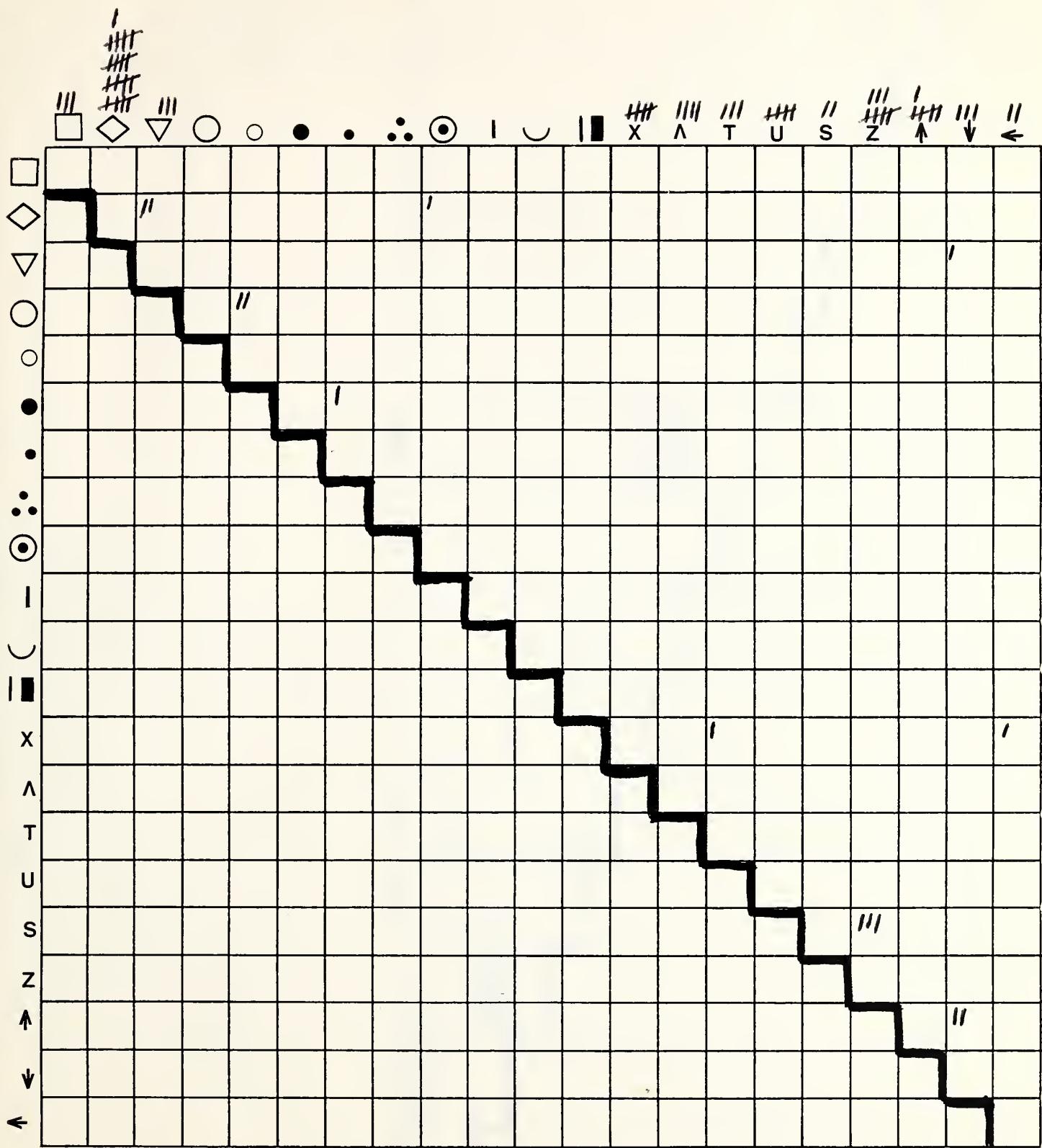
AGE: \_\_\_\_\_

SEX: \_\_\_\_\_

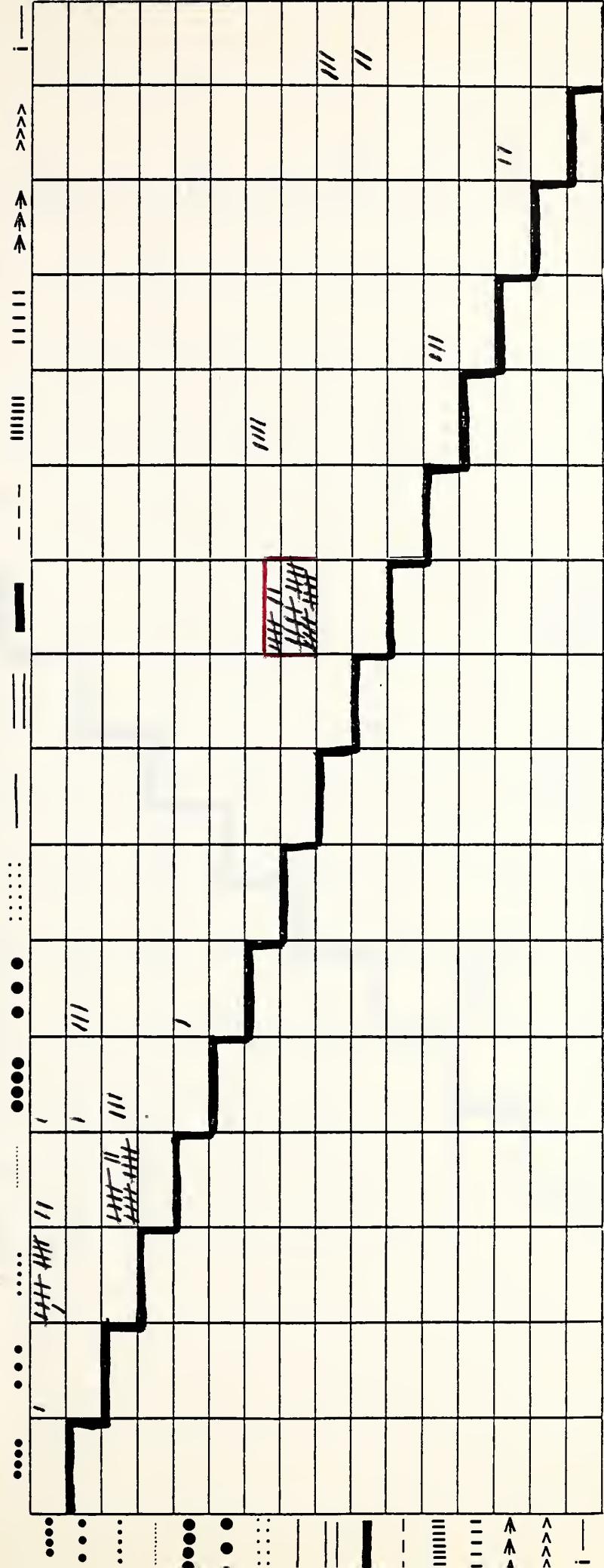
CONSENT:    Yes    No



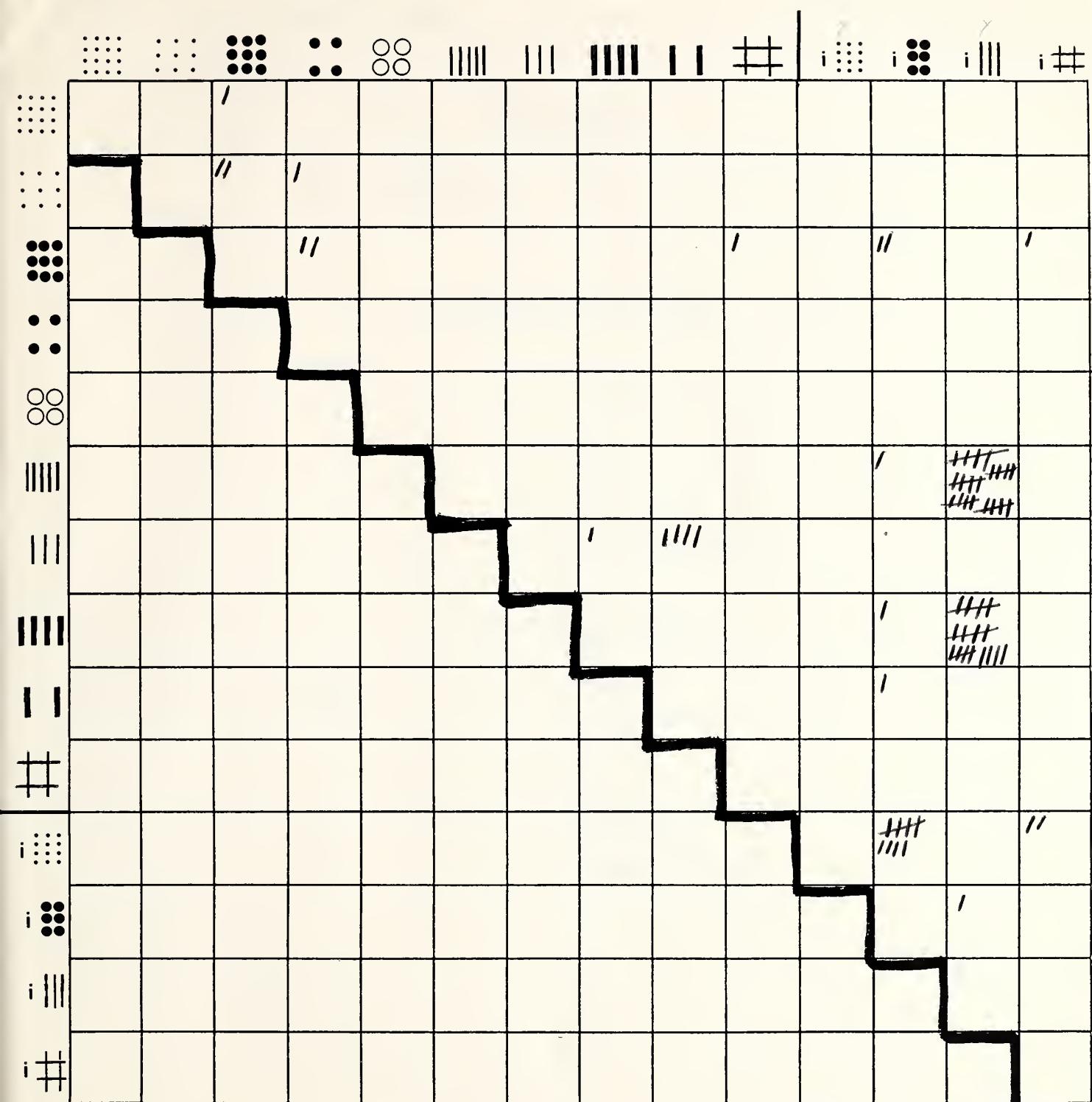














### Staircase Symbol

Errors: right \_\_\_\_\_ left \_\_\_\_\_ up \_\_\_\_\_ down \_\_\_\_\_

### Arrow Symbol

Errors: right \_\_\_\_\_ left \_\_\_\_\_ up \_\_\_\_\_ down \_\_\_\_\_

### Directional Line: Arrow

Errors:                    \_\_\_\_\_ left  
                          \_\_\_\_\_ right  
                          \_\_\_\_\_ up  
                          \_\_\_\_\_ down  
                          \_\_\_\_\_ clockwise  
                          \_\_\_\_\_ counterclockwise

### Directional Line: V

Errors:                    \_\_\_\_\_ left  
                          \_\_\_\_\_ right  
                          \_\_\_\_\_ up  
                          \_\_\_\_\_ down  
                          \_\_\_\_\_ clockwise  
                          \_\_\_\_\_ counterclockwise



## AREAL-EMBEDDED LINES

Dotted:         
 Solid:       

ERRORS

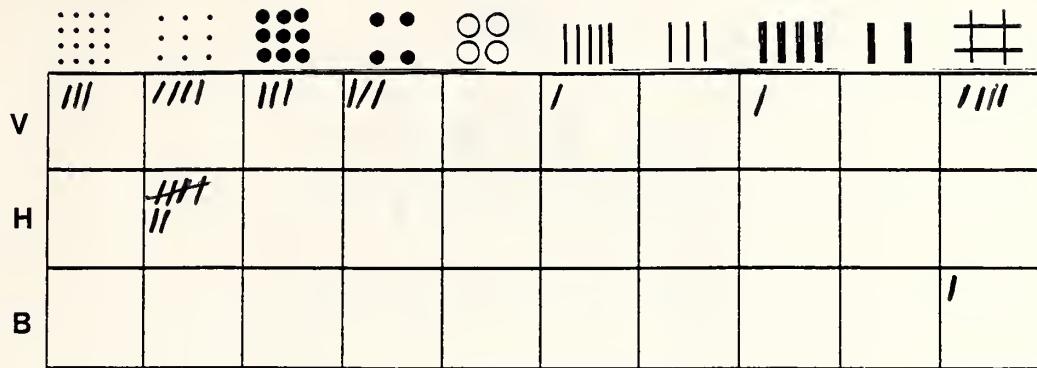
	::::	:::	●●●	●●	○○					
V									/	
H	/						/			
B					/			/		

SPEED

<u>Plate</u>	<u>Time(sec.)</u>
1	_____
2	_____
3	_____
4	_____
5	_____
6	_____
T	_____



## AREAL-EMBEDDED LINES

Dotted:       Solid:       ERRORSSPEED

<u>Plate</u>	<u>Time(sec.)</u>
1	_____
2	_____
3	_____
4	_____
5	_____
6	_____
T	_____

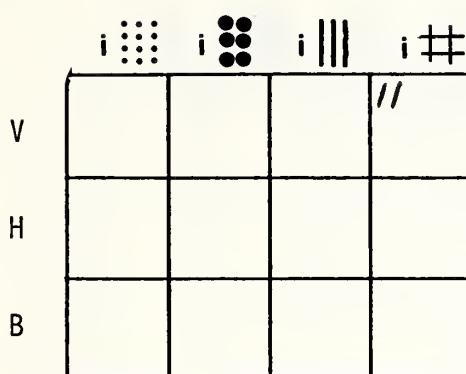


AREAL-EMBEDDED LINES  
(Incised)

Dotted: ✓

Solid: \_\_\_\_\_

ERRORS



SPEED

<u>Plate</u>	<u>Time (sec.)</u>
1	_____
2	_____
3	_____
4	_____
5	_____
6	_____
T	_____

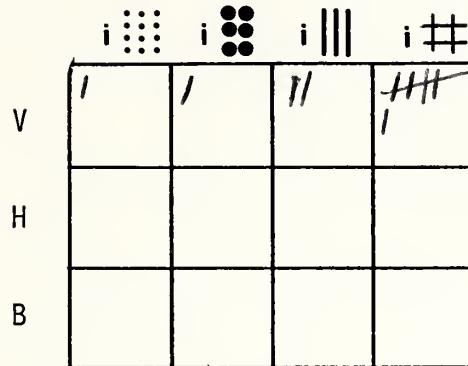


AREAL-EMBEDDED LINES  
(Incised)

Dotted: \_\_\_\_\_

Solid: ✓

ERRORS



SPEED

<u>Plate</u>	<u>Time(sec.)</u>
1	_____
2	_____
3	_____
4	_____
5	_____
6	_____
T	_____







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